

Long grain white rice cooked - case 1 x 10 kg

<i>product code</i>	RIJ810	(long grain white rice cooked - case 1 x 10 kg)			
<i>document</i>	05411361280904	<i>created</i>	15/04/2014	<i>revision</i>	15/04/2014
				<i>version</i>	1

<i>variety</i>		<i>cut</i>		<i>quality</i>	1 x 10 kg
<i>origin</i>	EU, Thailand, South America	<i>size</i>			

product description

A long white cooked rice grain with an approximate length of 8 to 10 mm

physical standard

RIJ980 | 5/05/2009

<i>parameter</i>	<i>unit</i>	<i>value</i>	<i>tolerance</i>	<i>reject</i>
on 1000 g				
Foreign matter	pieces	0	0	
Foreign extraneous vegetable matter	pieces	0	0	
Clumps	gram	20	60	
on 50 g				
Blemished grains	pieces	6	14	
Broken grains	gram	2	5	

chemical standard

RIJ980 |

<i>parameter</i>	<i>unit</i>	<i>value</i>	<i>tolerance</i>	<i>description</i>
Pesticide residues				product conforms to the European and Belgian maximum residue levels
Dry matter	%	30	32	
nitrates	ppm		< 250	
nitrites	ppm		0	
aflatoxins total				product conforms to the European and Belgian maximum residue levels
ochratoxin A				product conforms to the European and Belgian maximum residue levels
aflatoxin B1				product conforms to the European and Belgian maximum residue levels

micro standard

DEF-Bact Riz | 14/11/2013

<i>parameter</i>	<i>unit</i>	<i>Target</i>	<i>Maximum</i>	<i>micro method</i>
yeasts and moulds	gram	100	500	
Bacillus cereus	gram	10	100	
Listeria monocytogenes	gram		10	
Listeria monocytogenes	25 gram	Absence		
Salmonella	25 gram	Absence	Absence	
enterobacteriaceae	gram	100	1.000	
E-coli	gram	10	10	
total viabel count	gram	50.000	500.000	

allergens

Alba short - lég.standard |

<i>major allergens</i>	* 1 2 3	<i>major allergens</i>	* 1 2 3
cereals containing gluten and products thereof	<input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/>	crustaceans and products thereof	<input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/>
eggs and products thereof	<input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/>	fish and products thereof	<input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/>
peanuts and products thereof	<input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/>	soybeans and products thereof	<input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/>
milk and products thereof (including lactose)	<input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/>	nuts and products thereof	<input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/>
celery and products thereof	<input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/>	mustard and products thereof.	<input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/>
sesame seeds and products thereof	<input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/>	sulphur dioxide and sulphites > 10ppm as SO2	<input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/>

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<i>allergens</i>				Alba short - lég.standard					
lupin and products thereof		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	molluscs and products thereof		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

* 1 = intentional presence 2 = not included but allergen is present in factory. Cross contamination is avoided through use of specific procedures 3 = not included and not present in factory

statements	RIJ810 5/09/2013
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cooking instructions rice

Cooking instructions from Frozen:

Warm preparation

Microwave:

- Add 200g of rice to a microwavable container. Add 2 tbsp. of water (30ml). Cover and vent. Heat on full power for 5 minutes (700W), 4 ½ minutes (800W), 4 minutes (900W). Stir halfway through cooking time. Drain and serve.

Conventional:

- Heat 40ml of water with a small amount of oil in a shallow pan. Add 500g (approximately 3 portions) of rice, stir, cover and heat gently for 6 minutes, stirring occasionally.
- Add 200g of rice to a saucepan. Cover with boiling water. Return to the boil and simmer covered for 2-3 minutes or until tender. Drain and serve.

Cold preparation

Under cold water tap:

- Poor the required amount of frozen rice in a strainer and hold underneath the running cold water tap while gently shaking for a few minutes. Drain and serve.

Microwave:

- Add the required amount of rice to a microwavable container. Defrost the rice in the microwave position "defrosting" for 7 minutes (225g) or 11 minutes (450g) or according instructions in your microwave manual. Serve after defrosting.

Case 1 x 10kg, 160 height, 90 cases on euro pallet

packaging

Unit of packing :	1 x 10 kg bag in box
Primary packaging:	light blue HDPE bag 21-23µ. The material is in compliance with all relevant EU and national food laws and regulations.
Secondary packaging :	cardboard outer case, corrugated C flute, with white outer kraft layer external dimensions: 385 mm x 255 mm x 160 mm
Palletizing:	wooden Euro pallet 9 cases per layer 10 layers per pallet the pallet is shrink wrapped

product storage

Distribution chain :	max -18°C (delivery acceptance temperature max -16°C)
Frozen storage :	keep frozen at -18°C or colder. If food has thawed, do not refreeze.
Shelf life :	24 months from end of month date of packing

warning - precautions

Cook the product from frozen. Do not re-freeze a thawed product.

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non genetically modified Food Products & Ingredients

To the best of our knowledge, at the time of sale, our products have not been Genetically Modified.
We are fully aware of the two possible areas which could cause problems if not correctly controlled and monitored, i.e. origination from seed or cross contamination during growing.
For these products where GM varieties are cultivated or trialed in our growing area:

- our agronomists use methods of control in the fields to prevent cross contamination and these methods remain confidential to ourselves.
- samples from our end products are continuously checked by accredited independent laboratories who issue certification.
- where possible, we also use independent auditing organisations to carry out analysis of seed prior to acceptance by ourselves.

We also confirm that our grower/supplier contracts include a guarantee clause of GMO status.

product formulation

<i>component</i>	<i>% weight</i>	<i>additional comments</i>
water	64 %	
long grain parboiled rice	36 %	

nutritional data

<i>data A</i>	white rice, easy cook, boiled
<i>data B</i>	

proximates

<i>parameter</i>	<i>data A</i>	<i>data B</i>	<i>unit</i>	<i>source</i>	<i>method</i>
water	68		g	Mc Cance & Widdowson 6	
energy Kcal	135		kcal	Mc Cance & Widdowson 6	
energy Kj	573		kJoule	Mc Cance & Widdowson 6	
Protein	2,8		g	Mc Cance & Widdowson 6	
total lipid (fat)	1,3		g	Mc Cance & Widdowson 6	
carbohydrates available	28,1		g	Mc Cance & Widdowson 6	
fiber, total dietary	0,1		g	Mc Cance & Widdowson 6	méthode AOAC
sugars, total	Tr		g	Mc Cance & Widdowson 6	

carbohydrates

<i>parameter</i>	<i>data A</i>	<i>data B</i>	<i>unit</i>	<i>source</i>	<i>method</i>
starch	28,1		g	Mc Cance & Widdowson 6	

lipids

<i>parameter</i>	<i>data A</i>	<i>data B</i>	<i>unit</i>	<i>source</i>	<i>method</i>
fatty acids, total saturated	0,3		g	Mc Cance & Widdowson 6	
fatty acids, total monounsaturated	0,3		g	Mc Cance & Widdowson 6	
fatty acids, total polyunsaturated	0,5		g	Mc Cance & Widdowson 6	
cholesterol	0		mg	Mc Cance & Widdowson 6	

proteins and amino acids

<i>parameter</i>	<i>data A</i>	<i>data B</i>	<i>unit</i>	<i>source</i>	<i>method</i>
tryptophan / 60	0,6		mg	Mc Cance & Widdowson 6	

vitamins

<i>parameter</i>	<i>data A</i>	<i>data B</i>	<i>unit</i>	<i>source</i>	<i>method</i>
vitamin C, total ascorbic acid	0		mg	Mc Cance & Widdowson 6	
thiamin	0,01		mg	Mc Cance & Widdowson 6	
riboflavin	Tr		mg	Mc Cance & Widdowson 6	
niacin	0,9		mg	Mc Cance & Widdowson 6	
pantothenic acid	0,1		mg	Mc Cance & Widdowson 6	
vitamin B-6	0,07		mg	Mc Cance & Widdowson 6	
folate, total	7		µg	Mc Cance & Widdowson 6	

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nutritional data	RIG980 7/10/2009
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data A	white rice, easy cook, boiled				
data B					
vitamin B-12	0		µg	Mc Cance & Widdowson 6	
retinol	0		µg	Mc Cance & Widdowson 6	
vitamin E (alpha-tocopherol)	Tr		mg	Mc Cance & Widdowson 6	
vitamin D	0		µg	Mc Cance & Widdowson 6	
biotin	1		µg	Mc Cance & Widdowson 6	

caretenoids					
<i>parameter</i>	<i>data A</i>	<i>data B</i>	<i>unit</i>	<i>source</i>	<i>method</i>
carotene, beta	0		µg	Mc Cance & Widdowson 6	

minerals					
<i>parameter</i>	<i>data A</i>	<i>data B</i>	<i>unit</i>	<i>source</i>	<i>method</i>
calcium, Ca	18		mg	Mc Cance & Widdowson 6	
iron, Fe	0,2		mg	Mc Cance & Widdowson 6	
magnesium, Mg	11		mg	Mc Cance & Widdowson 6	
phosphorus, P	54		mg	Mc Cance & Widdowson 6	
potassium, K	54		mg	Mc Cance & Widdowson 6	
sodium, Na	1		mg	Mc Cance & Widdowson 6	
zinc, Zn	0,7		mg	Mc Cance & Widdowson 6	
copper, Cu	0,13		mg	Mc Cance & Widdowson 6	
manganese, Mn	0,2		mg	Mc Cance & Widdowson 6	
chloride	4		mg	Mc Cance & Widdowson 6	
selenium, Se	5		µg	Mc Cance & Widdowson 6	
iodine	5		µg	Mc Cance & Widdowson 6	

other					
<i>parameter</i>	<i>data A</i>	<i>data B</i>	<i>unit</i>	<i>source</i>	<i>method</i>
nitrogen	0,44		g	Mc Cance & Widdowson 6	

document validation

for HesbayeFrost

Theo Baens

Quality Assurance Manager

signature

date 24/01/2014

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images

White rice IQF

